

Requirements and Standards - Regional Requirements

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1. RISK ASSESSMENTS

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
All Not Listed	ISO 12100:2010 "Safety of machinery – General principles for design – Risk assessment and risk reduction"
China	GB/T 15706-2012
Turkey	ISO 12100:2010 Occupational health and safety risk assessment regulation , available at http://www.mevzuat.gov.tr
United States	ISO 12100:2010 & take into account the requirements of ANSI B11.0 – 2015 Safety of Machinery

2. HAZARDS

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
ALL	ISO 12100:2010 "Safety of machinery – General principles for design – Risk assessment and risk reduction" – Annex B

2.1 Protection Against Fire and Explosion

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO 19353:2015 "Safety of machinery – Fire prevention and fire protection"
	NFPA 67 Guide on Explosion Protection for Gaseous Mixtures in Pipe Systems
All Not Listed	NFPA 69 Standard on Explosion Prevention Systems
All Not Listed	NFPA 70 National Electric Code
	EU ATEX Directive 94/9/EC (if production equipment is utilized in a potentially explosive atmosphere or produces particles /vapours that can lead to an potential explosive atmosphere)
	ISO 19353:2015
	NFPA 67
Furana	NFPA 69
Europe	NFPA 70
	EU ATEX Directive 94/9/EC
	EU Machinery Safety Directive 2006/42/EC

Turkey	ISO 19353:2015 NFPA 67 NFPA 69 NFPA 70 EU ATEX Directive 94/9/EC Regulation on emergency responsibilities at workplace Regulation on the protection of workers from dangerous explosive environments Regulation on fire protection Regulation on Preventing and reducing effectiveness of large industrial accidents (all available at http://www.mevzuat.gov.tr)
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2.2 Ergonomics/Lighting

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
All Not Listed	ISO/TR 22100-3:2016 "Safety of machinery Relationship with ISO 12100 Part 3: Implementation of ergonomic principles in safety standards"; ISO 15534-1:2000 "Ergonomic design for the safety of machinery – Part 1: Principles for determining the dimensions required for openings for whole-body access into machinery"; ISO 15534-2:2000 "Ergonomic design for the safety of machinery Part 2: Principles for determining the dimensions required for access openings"; and ISO 15534-3:2000 "Ergonomic design for the safety of machinery Part 3: Anthropometric data" EN 1837:1999+A1:2009 "Safety of machinery. Integral lighting of machines"
China	ISO/TR 22100-3:2016 GB18717-1 GB18717-2 GB18717-3 EN 1837:1999+A1:2009
Mexico	ISO/TR 22100-3:2016 ISO 15534-1:2000 ISO 15534-2:2000 ISO 15534-3:2000 EN 1837:1999+A1:2009

	PROY- NOM-036-1-STPS-2017 Ergonomics risks at work (identification, analysis, prevention and control)
United States	ISO/TR 22100-3:2016
	ISO 15534-2:2000
	ISO 15534-3:2000
	EN 1837:1999+A1:2009
	ANSI B11.TR1-2016 Ergonomic guidelines for the design, installation and use of machine tools

2.3 Noise Levels/Vibration

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
All Not Listed	European Directive 2003/10/EC (<75dB(A) at a height of 1.60 m from the floor and at 1 m peripheral distance from the operator workstation and any other source of noise)
	EN 1299:1997 Mechanical vibration and shock - Vibration isolation of machines - Information for the application of source isolation
Brazil	NR-15 (Unhealthy activities and operations) Annexes 1 – Noise limits for continuous and intermittent noise / 2 – Noise limits for impact noise (<85dB)
	EN 1299:1997
Canada (Ontario)	Occupational Health and Safety Act, R.S.O. 1990, c. O.1 - ONTARIO REGULATION 381/15 (<85 dB)
	EN 1299:1997
	NOM-011-STPS-2001 Safety conditions at workplaces where noise is generated.
Mexico	NOM-081-SEMARNAT-1994 Maximum threshold allowed for noise emission on equipment and measurement method
	EN 1299:1997
South Africa	Regulation 307, OHS, Noise induced hearing loss regulations (<85dB) Occupational Health and Safety Act , 1993
	EN 1299:1997

Turkey	Regulation on the protection to employees from the noise risks
,	EN 1299:1997
	OSHA 1910.95 Occupational Noise Exposure
United States	
	EN 1299:1997

2.4 Noise Measurement

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
All Not Listed	ISO 230-5 "Test code for machine tools – Part 5: Determination of the noise emission"
China	GB/T 17421.5-2015
Argentina	Resolution 85/12 SRT Protocol for noise evaluation (machines and wok environment)
Brazil	FUNDACENTRO, NH01 Technical procedure for evaluation of noise exposure

2.5 Radiation

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
All Not Listed	ISO 11553-1:2005 Safety of machinery Laser processing machines Part 1: General safety requirements
	ISO 11553-2:2007 Safety of machinery Laser processing machines Part 2: Safety requirements for hand-held laser processing devices
	DIN EN 12198-1:2008-11 Safety of machinery - Assessment and reduction of risks arising from radiation emitted by machinery - Part 1: General principles
	DIN EN 12198-2:2008-11 Safety of machinery - Assessment and reduction of risks arising from radiation emitted by machinery - Part 2: Radiation emission measurement procedure;
	DIN EN 12198-3:2008-11 Safety of machinery - Assessment and reduction of risks arising from radiation emitted by machinery - Part 3: Reduction of radiation by attenuation or screening

2.6 Extreme Temperatures

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO 13732-1:2006 Ergonomics of the thermal environment Methods for the assessment of human responses to contact with surfaces Part 1: Hot surfaces
All Not Listed	ISO 13732-3:2005 Ergonomics of the thermal environment Methods for the assessment of human responses to contact with surfaces Part 3: Cold surfaces

2.7 Hazardous Substances

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO 14123-1:2015 Safety of machinery Reduction of risks to health resulting from hazardous substances emitted by machinery Part 1: Principles and specifications for machinery manufacturers
	ISO 14123-2:2015 Safety of machinery Reduction of risks to health resulting from hazardous substances emitted by machinery Part 2: Methodology leading to verification procedures
	EN 1093-1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Selection of test methods
	EN 1093-2:2006+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Tracer gas method for the measurement of the emission rate of a given pollutant
All Not Listed	EN 1093-3:2006+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Test bench method for the measurement of the emission rate of a given pollutant
	EN 1093-4:1996+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Capture efficiency of an exhaust system. Tracer method
	EN 1093-6:1998+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Separation efficiency by mass, unducted outlet
	EN 1093-7:1998+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Separation efficiency by mass, ducted outlet



EN 1093-8:1998+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Pollutant concentration parameter, test bench method
EN 1093-9:1998+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Pollutant concentration parameter, room method
EN 1093-11:2001+A1:2008. Safety of machinery. Evaluation of the emission of airborne hazardous substances. Decontamination index

2.7.1 Chemical Agents

	Directive 98/24/EC - risks related to chemical agents at work
	Regulation (EC) No 1907/2006. Registration, Evaluation, Authorisation and
All Not Listed	Restriction of Chemicals (REACH),
	Regulation (EC) No 1272/2008. classification, labelling and packaging of
	substances and mixtures, amending and repealing Directives 67/548/EEC and
	1999/45/EC, and amending Regulation (EC) No 1907/2006
	Occupational Health and Safety Act, R.S.O. 1990, c. O.1 – O. Reg. 490/09:
	Designated Substances
	Occupational Health and Safety Act, R.S.O. 1990, c. O.1 - R.R.O. 1990, Reg.
Canada – Ontario	833: Control of Exposure to Biological or Chemical Agents
	Occupational Health and Safety Act, R.S.O. 1990, c. O.1 – R.R.O. 1990, Reg.
	860: Workplace Hazardous Materials Information System (WHMIS)
Cauth Africa	Didd 70 Hannahara Ohamiaal Orbatanaaa Damulatiana 4005
South Africa	R;1179 Hazardous Chemical Substances Regulations, 1995
United States	OSHA 29 CFR 1910 (subparts H, I and Z)

2.8 Signs/Warnings

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO 7731:2003 Ergonomics Danger signals for public and work areas Auditory danger signals
	ISO 11428:1996 Ergonomics Visual danger signals General requirements, design and testing
	ISO 3864-1:2011 Graphical symbols Safety colours and safety signs Part 1: Design principles for safety signs and safety markings
All Not Listed	ISO 3864-2:2016 Graphical symbols Safety colours and safety signs Part 2: Design principles for product safety labels
	ISO 3864-3:2012 Graphical symbols Safety colours and safety signs Part 3: Design principles for graphical symbols for use in safety signs
	ISO 3864-4:2011 Graphical symbols Safety colours and safety signs Part 4: Colorimetric and photometric properties of safety sign materials
	NR-26 Safety Signs and colours
	NBR ISO 3864:2013 Graphical symbols Safety colours and safety signs Part 1: Design principles for safety signs and safety markings
Brazil	ISO 3864-2:2016
	ISO 3864-3:2012
	ISO 3864-4:2011
	ISO 7731:2003
Canada	ISO 11428:1996
	ANSI Z535.1-2017 Safety Colors
	ANSI Z535.2-2011 (R2017) Environmental and Facility Safety Signs
	ANSI Z535.3-2011 (R2017) Criteria for Safety Symbols
	ANSI Z535.4-2011 (R2017) Product Safety Signs and Labels

United States	ISO 7731:2003
	ISO 11428:1996
	ANSI Z535.1-2017
	ANSI Z535.2-2011 (R2017)
	ANSI Z535.3-2011 (R2017)
	ANSI Z535.4-2011 (R2017)

2.9 Environmental and Sustainability

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
Brazil	National Policy for Environment, Law 6.938, 1981
Canada - Ontario	Environmental Protection Act, R.S.O. 1990, c. E.19
Mexico	General Law of Ecological Balance and Environmental Protection
South Africa	National Environmental Management Act No 107, 1998
	United States Code Title 42, Chapter 85 – Environmental Protection Agency Clean Air Act
	33 U.S.C. 1251 et seq. Federal Water Pollution Control Act (Clean Water Act)
United States	United States Code Title 42, Chapter 82 – Solid Waste Disposal (Resource Conservation and Recovery Act)
	40 CFR Part 262 – Standards Applicable to Generators of Hazardous Waste

3. DESIGN

3.1 General Machinery Safety Standards

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO/TR 22100-1:2015 "Safety of machinery Relationship with ISO 12100
All Not Listed	Part 1: How ISO 12100 relates to type-B and type-C standards"
	ISO 11161:2007 "Safety of machinery- Integrated manufacturing systems
	Basic requirements"
	CSA Z432 "Safeguarding of Machinery"
	ISO/TR 22100-1:2015
Brazil	ISO 11161:2007
	NR-12
	GB/T 15706-2012
China	ISO 11161:2007
	CSA Z432
	ISO/TR 22100-1:2015
Mexico	ISO 11161:2007
	NOM-004-STPS-1999 Safety protection systems for industrial machines and equipment
	ISO/TR 22100-1:2015
South Africa	ISO 11161:2007
	General Machinery Regulations – Section 35 of the Machinery and
	Occupational Safety Act, 1983 ISO/TR 22100-1:2015
	130/18 22100-1.2013
Turkey	ISO 11161:2007
	Regulation on health and safety conditions using business equipment Machine Safety regulation
United States	ISO/TR 22100-1:2015
	ANSI B11.20-2017
	ANSI B11.19-2010 "Performance Requirements for Safeguarding"

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3.2 Safeguarding Set-ups

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
All Not Listed	ISO 13854:2017 "Safety of machinery Minimum gaps to avoid crushing of parts of the human body"
	ISO 13855:2010 "Safety of machinery Positioning of safeguards with respect to the approach speeds of parts of the human body
	ISO 13857:2008 "Safety of machinery Safety distances to prevent hazard zones being reached by upper and lower limbs"
	ISO 13854:2017
Canada	ISO 13855:2010
	CSA Z432 "Safeguarding of Machinery"
	ISO 13854:2017
China	GB/T 19876-2005
	B 23821-2009
Brazil	NBR NM ISO 13852: 2003 Safety of machinery – Safety distances to prevent danger zones being reached by the upper limbs
	NBR NM ISO 13853: 2003 Safety of machinery – Safety distances to prevent danger zones being reached by the lower limbs
	NBR 13857:2008

3.2.1 Guard Selection

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO 12100 – Parts 1 & 2
ALL	ISO 14122-1:2016 "Safety of machinery Permanent means of access to machinery Part 1: Choice of fixed means and general requirements of access

3.2.2 Barrier Guards

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
	ISO 14120:2015 "Safety of machinery Guards General requirements for the
	design and construction of fixed and movable guards"
All Not Listed	
	ISO 14119:2013 "Safety of machinery Interlocking devices associated with
	guards Principles for design and selection
	ANBT NBR NM 272:2002 "Safety of machinery – Guards – General
	requirements for the design and construction of fixed and movable guards".
Brazil	
	ABNT NM 273:2002 "Machine safety, interlocking device associated with guards
	– Principles for design and selection)
	GB/T 8196-2003
China	
	GB/T 18831-2010
	EN 953:1997
Europe	
	EN 1088:1995 + A2:2008

3.2.3 Pressure-Sensitive Protective Devices

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
ALL	ISO 13856-1:2013 "Safety of machinery Pressure-sensitive protective devices Part 1: General principles for design and testing of pressure-sensitive mats and pressure-sensitive floors"
	ISO 13856-2:2013 "Safety of machinery — Pressure-sensitive protective devices — Part 2: General principles for design and testing of pressure-sensitive edges and pressure-sensitive bars"
	ISO 13856-3:2013 "Safety of machinery Pressure-sensitive protective devices Part 3: General principles for design and testing of pressure-sensitive bumpers, plates, wires and similar devices"

3.2.4 Electro-Sensitive Protective Equipment

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
ALL	IEC 61496-1:2012 "Safety of machinery - Electro-sensitive protective equipment - Part 1: General requirements and tests"
	IEC 61496-2:2013 "Safety of machinery - Electro-sensitive protective equipment - Part 2: Particular requirements for equipment using active opto-electronic protective devices (AOPDs)"
	IEC 61496-3:2008 "Safety of machinery - Electro-sensitive protective equipment - Part 3: Particular requirements for Active Opto-electronic Protective Devices responsive to Diffuse Reflection (AOPDDR)"
	IEC TS 61496-4-2:2014 "Safety of machinery - Electro-sensitive protective equipment - Part 4-2: Particular requirements for equipment using vision based protective devices (VBPD) - Additional requirements when using reference pattern techniques (VBPDPP)"
	IEC TS 61496-4-3:2015 "Safety of machinery - Electro-sensitive protective equipment - Part 4-3: Particular requirements for equipment using vision based protective devices (VBPD) - Additional requirements when using stereo vision techniques (VBPDST)"

3.2.5 Two-Hand Control Devices

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED
ALL	ISO 13851:2002 "Safety of machinery Two-hand control devices Functional aspects and design principle"

3.2.6 Control Systems

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED		
	ISO 13849-1:2015 "Safety of machinery Safety-related parts of control systems Part 1: general principles for design"		
All Not Listed	ISO TR 22400 22042 "Sefety of machinery" Relationship with ISO 42400		
	ISO/TR 22100-2:2013 "Safety of machinery Relationship with ISO 12100 Part 2: How ISO 12100 relates to ISO 13849-1"		
Linited States	ANSI B11.TR6-2010 – "Safety Control Systems for Machine Tools"		
United States			
	ISO/TR 22100-2:2013		

3.2.7 Validating Control Systems

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED		
All Not Listed	ISO 13849-2:2012 "Safety of machinery Safety-related parts of control systems Part 2: Validation"		
China	GB/T 16855.2-2007		

3.2.8 Emergency Stop Switches

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED		
All Not Listed	ISO 13850:2015 "Safety of machinery Emergency stop function Principles for design"		
China	GB 16754-2008		

3.3 Control of Hazardous Energy – Lockout Tagout

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED		
All Not Listed	ISO 14118:2017 "Safety of machinery Prevention of unexpected start-up"		
Canada	CSA Z460-13		
United States	ANSI/ASSE Z244.1-2016		

4. ENGINEERING

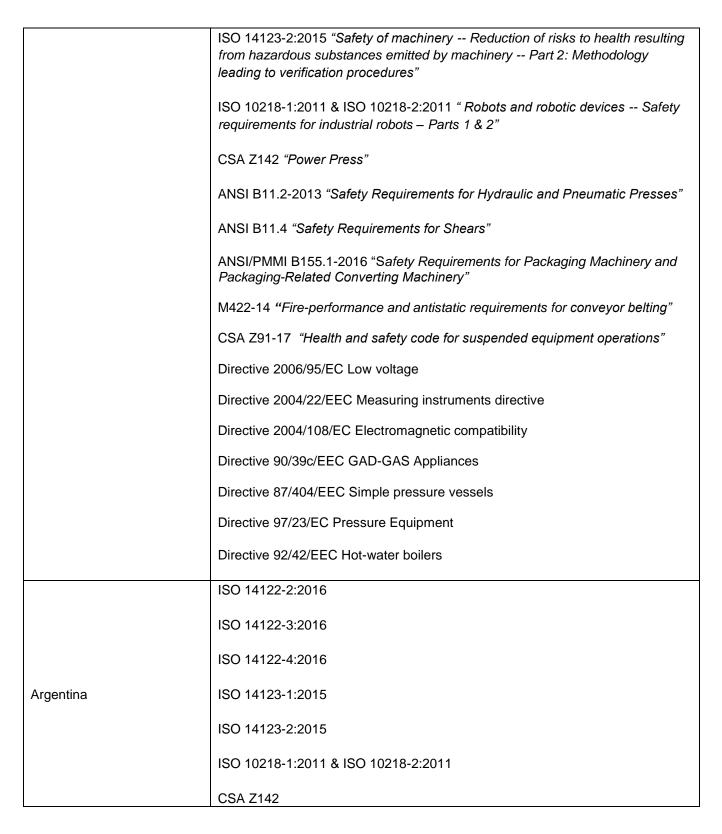
REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED		
All not listed	EU Machinery Safety Directive 2006/42/EC and any related harmonized standards		
	ICE 60204-1 ED. 5.0 "Safety of machinery - Electrical equipment of machines Part 1: General requirements"		
	ISO 4413:2010 "Hydraulic fluid power — General rules and safety requirements for systems and their components"		
	ISO 4414:2010 "Pneumatic fluid power — General rules and safety requirements for systems and their components"		



	EU Machinery Safety Directive 2006/42/EC and any related harmonized standards			
Argentina	Argentine Electrotecnique Manual			
	ISO 4413:2010			
	ISO 4414:2010			
Brazil	EU Machinery Safety Directive 2006/42/EC and any related harmonized standards			
	NR-10 Safety in electrical installations and services			
	ISO 4413:2010			
	ISO 4414:2010			
Canada	CSA Z460-13			
South Africa	EU Machinery Safety Directive 2006/42/EC and any related harmonized standards			
	Occupational HS Act, 1993 – Electrical machinery regulation 2011			
	ISO 4413:2010			
	ISO 4414:2010			

4.1 Other Requirements

REGION/COUNTRY	REQUIRED STANDARDS TO BE FOLLOWED		
	ISO 14122-2:2016 "Safety of machinery Permanent means of access to machinery Part 2: Working platforms and walkways"		
	ISO 14122-3:2016 "Safety of machinery Permanent means of access to machinery Part 3: Stairs, stepladders and guard-rails"		
All Not Listed	ISO 14122-4:2016 "Safety of machinery Permanent means of access to machinery Part 4: Fixed ladders"		
	ISO 14123-1:2015 "Safety of machinery Reduction of risks to health resulting from hazardous substances emitted by machinery Part 1: Principles and specifications for machinery manufacturers"		



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	ANSI B11.2-2013
	ANSI B11.4
	ANSI/PMMI B155.1-2016
	M422-14
	CSA Z91-17
	Law 19.587, decree 351/79 Hygiene and safety at work
	Resolution 84/15 Illumination
	Resolution 3068/14 Low voltage (Associación Eletrotécnica Argentina)
	ISO 14122-2:2016 "Safety of machinery Permanent means of access to machinery Part 2: Working platforms and walkways"
	ISO 14122-3:2016
	ISO 14122-4:2016
	ISO 14123-1:2015
	ISO 14123-2:2015
	ISO 10218-1:2011 & ISO 10218-2:2011
Brazil	ANSI B11.2-2013
	ANSI B11.4
	ANSI/PMMI B155.1-2016
	M422-14
	CSA Z91-17
	NBR 13970:1997 Machine Safety, temperature of accessible surfaces, ergonomic data to establish temperature thresholds for hot surfaces
	NBR 5410 Low voltage
	NBR IEC 60439-1: 2004 Low-voltage switchgear and control gear assemblies,



	Dert 4. Type tested and type nertially tests - I
	Part 1: Type tested and type partially tested assemblies
	NBR IEC 60439-3:2004 Low-voltage switchgear and control gear assemblies, Part 3: Particular requirements for low-voltage switchgear and control gears assemblies intended to be installed in places where unskilled person have access for their use
	NBR IEC 60529:2017 Degrees of protection provided by enclosures (IP Code)
	NR-13 Boilers, pressure vessels and piping
	NR-14 Furnaces
	ISO 14122-2:2016
	ISO 14122-3:2016
	ISO 14122-4:2016
	ISO 14123-1:2015
	ISO 14123-2:2015
	CSA Z434-14
	CSA Z142
Canada	ANSI B11.2-2013
	ANSI B11.4
	ANSI/PMMI B155.1-2016
	M422-14
	CSA Z91-17
	Directive 2006/95/EC Low voltage
	Directive 2004/22/EEC Measuring instruments directive
	Directive 2004/108/EC Electromagnetic compatibility



	Directive 90/39c/EEC GAD-GAS Appliances		
	CSA B51-14 "Boiler, pressure vessel, and pressure piping code" ISO 14122-2:2016		
	ISO 14122-3:2016		
	ISO 14122-4:2016		
	ISO 14123-1:2015		
	ISO 14123-2:2015		
	ISO 10218-1:2011 & ISO 10218-2:2011		
	CSA Z142		
Mexico	ANSI B11.2-2013		
	ANSI B11.4		
	ANSI/PMMI B155.1-2016		
	CSA Z91-17		
	Directive 2006/95/EC		
	Directive 2004/22/EEC		
	Directive 2004/108/EC		
	Directive 90/39c/EEC GAD-GAS		
	Directive 97/23/EC		
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	ISO 14122-3:2016		
	ISO 14122-4:2016		
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	ISO 14123-2:2015		

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M422-14
CSA Z91-17
Directive 2006/95/EC Low voltage
Directive 2004/22/EEC Measuring instruments directive
Directive 2004/108/EC Electromagnetic compatibility
Directive 90/39c/EEC GAD-GAS Appliances
ASME Boiler and Pressure Vessel Codes

Revisions history

Revision	Date	Writer	Description
00	01.11.2019	Group Q&EHS	Initial release