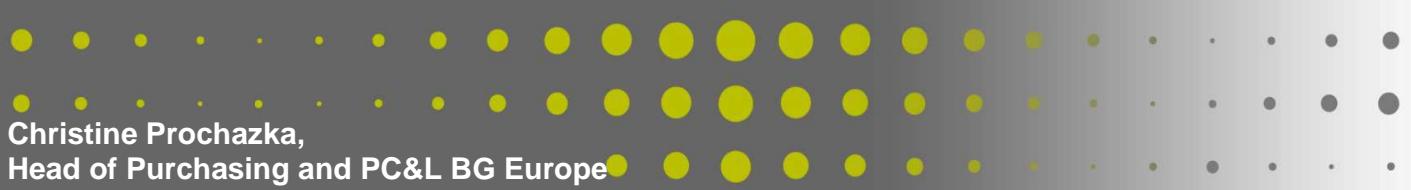


SLM appendix

Packaging standards types and dimensions



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Revision No. 2

Revision History

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1. Standard packaging matrix

The following standards are intended to ensure rational and smooth material flow between supplier and Autoneum Business Group Europe plants by optimized container and packaging design, standardized dimensions and coordinated quantity contents of the packaging.

Table 1. presents the summary of all packaging types to be used for each single commodity (Autoneum part family).

Commodity (Autoneum Part Family)	Packaging type																	
	One way / recyclable							Returnable										
	CBOX	WPAL	POTH	POTH	PCON	POTH	POTH	POTH	PBOX	PCON	MCON				PPAL			
	Cardboard box ⁹⁾	Wooden pallet	Bale ³⁾	Barrel / bottles ²⁾	IBC ²⁾	Bag ²⁾	Bigbag ²⁾	Tank truck	Small load carrier (KLT) ¹⁾	Plastic large load carrier	Wire-mesh container (Gitterbox)	Steel sided container ³⁾	Steel post pallet ¹⁾	Open sided container type 1 ⁵⁾	Open sided container type 2 ⁵⁾	Plastic pallet		
1 RM, Aluminum	X	X									X				X			X
2 RM, Resins Binders		X ⁶⁾				X	X											X ⁶⁾
3 RM, Fibers- Recycled			X															
4 RM, Fibers- Virgin			X															
5 SF, Adhesives	X	X ⁶⁾		X	X	X			X									X ⁶⁾
6 RM, Bitumen								X										
7 RM, Plastic TPE		X ⁶⁾				X	X											X ⁶⁾
8 RM, Compounds		X					X											X
9 RM, Rubber				X	X	X												
10 SF, Scrims	X	X												X	X	X	X ⁴⁾⁵⁾	
11 RM, PU, Polys			X	X				X										
12 RM, PU, Isocyanates			X	X				X										
13 SF, Structural Mat's	X	X							X		X		X					
14 RM, Plastic Polymers	X ⁷⁾	X ⁶⁾					X	X										X, X ⁶⁾
15 RM, Glass Materials	X	X	X				X			X								X
16 SF, Felts Standard	X	X ¹⁾	X						X	X			X ¹⁾					X
17 SF, Felts Mineral		X ¹⁾											X	X				
18 SF, Yarns		X	X															X
19 RM, Fillers		X, X ⁶⁾				X	X	X			X							X, X ⁶⁾
20 SF, Carpets	X	X												X ¹⁾	X	X	X ¹⁾	
21 SF, Heavy Layers		X												X				
22 SF, Foams	X	X			X				X	X								
23 SF, Technical films		X													X	X		
24 Parts, Expanded	X								X	X								
25 SF, Anti- sticking		X, X ⁶⁾		X	X													X
26 RM, Plastic, Composite		X							X									X
27 RM, Additives		X ⁶⁾		X	X	X	X	X	X									X ⁶⁾
28 Appearance Layers	X	X							X							X	X ⁴⁾	

Table 1. Summary of all packaging types per commodity (1-28).

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Commodity (Autoneum Part Family)	Packaging type															
	One way / recyclable							Returnable								
	CBOX	WPAL	POTH	POTH	PCON	POTH	POTH	POTH	PBOX	PCON	MCON				PPAL	
	Cardboard box ¹⁾	Wooden pallet	Bale ³⁾	Barrel / bottles ²⁾	IBC ²⁾	Bag ²⁾	Bigbag ²⁾	Tank truck	Small load carrier (KLT) ⁹⁾	Plastic large load carrier	Wire-mesh container (Gitterbox)	Steel sided container ¹⁾	Steel post pallet ¹⁾	Open sided container type 1 ⁵⁾	Open sided container type 2 ⁵⁾	Plastic pallet
29 SF, Knitted fabrics	x	x							x					x	x	x
30 Parts, Fasteners	x								x							
31 Parts, Unlisted Others	x	x							x	x	x	x				
33 Sub- contracting	x	x							x	x	x	x				
34 Parts, Industrializatio	x	x							x	x	x	x				
35 Parts, Metal	x	x							x		x	x				x
36 Parts, Plastic Injection	x	x							x		x					
37 Parts, Rubber	x								x	x						
39 Parts, Electronics	x								x							
40 Parts, Plastic Compression	x								x		x					
41 Parts, Plastic Forming	x								x	x						
42 SF, Adhesive Tapes	x	x							x							x

Table 1. Summary of all packaging types per commodity (29-42)

Explanation:

- 1) blanks
- 2) must be on pallet
- 3) can be on pallet if not stable when stacked
- 4) rolls vertically
- 5) rolls horizontally
- 6) bags on pallet
- 7) octabin
- 8) small, heavy parts
- 9) see palletization rules

2. Standard packaging per commodity and material type

Due to various material types (blanks, rolls, parts etc) within each single commodity, different packaging types (pallet, box, IBC ect.) need to be used.

Hereinafter the packaging type – one way or returnable - is defined taken into consideration distance and delivery frequency. Returnable packaging shall be used when it is cost effective. Further information about packaging type (one way or returnable) decision process can be found in Autoneum Supplier Packaging Manual. Detailed information about packaging type for each commodity are presented in figures 1 – 36.

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2.1. Commodity 1. RM, Aluminum

1. RM, Aluminum				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small blanks	cardboard box		small load carrier (KLT)	
small parts				
coil horizontally	wooden pallet		special steel stillage for coils	
rolls vertically			plastic pallet	
jumbo coil eye to sky				
blanks			post steel pallet	
jumbo coil eye to side	special wooden pallets		n.a.	n.a.

Figure 1. Standard packaging – commodity 1. RM, Aluminum.

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2.2. Commodity 2. RM, Resins Binders

2. RM, Resins Binders				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	big bags on wooden pallet		big bags on plastic pallet	
	bags on wooden pallet		bags on plastic pallet	

Figure 2. Standard packaging – commodity 2. RM, Resins Binders.

2.3. Commodity 3. RM, Fibres-Recycled

3. RM, Resins Binders				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	bale		n.a.	n.a

Figure 3. Standard packaging – commodity 2. RM, Fibres-Recycled.

2.4. Commodity 4. Fibres-Virgin

4. RM, Fibres-Virgin				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	bale		n.a.	n.a.

Figure 4. Standard packaging – commodity 4. RM, Fibres-Virgin.

2.5. Commodity 5. SF, Adhesives

5. SF, Adhesives				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	cardboard box		n.a.	n.a.
	bags on wooden pallet		bags on plastic pallet	
	barrels / bottles on wooden pallet		barrels / bottles on plastic pallet	
	IBC		n.a.	n.a.

Figure 5. Standard packaging – commodity 5. SF, Adhesives.

2.6. Commodity 6. RM, Bitumen

6. RM, Bitumen				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	n.a.	n.a.	Tank truck	

Figure 6. Standard packaging – commodity 6. RM, Bitumen.

2.7. Commodity 7. RM, Plastic TPE

7. RM, Plastic TPE				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	bags on wooden pallet		bags on plastic pallet	
big bags	big bags on wooden pallet		big bags on plastic pallet	

Figure 7. Standard packaging – commodity 7. RM, Plastic TPE.

2.8. Commodity 8. RM, Compounds

8. RM, Compounds				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	big bags on wooden pallet		big bags on plastic pallet	

Figure 8. Standard packaging – commodity 8. RM, Compounds.

2.9. Commodity 9. RM, Rubber

9. RM, Rubber				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	IBC		n.a.	
	barrel		barrel	

Figure 9. Standard packaging – commodity 9. RM, Rubber.

2.10. Commodity 10. SF, Scrims

10. SF, Scrims				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
rolls vertically	wooden pallet 1200 x 1200 mm		plastic pallet	
rolls horizontally	wooden pallet		open side container type 1	
			open side container type 2	
large blanks			steel post pallet	
small blanks	cardboard box		small load carrier (KLT)	

Figure 10. Standard packaging – commodity 10. SF, Scrims.

2.11. Commodity 11. RM, PU, Polyols

2.12. Commodity 12. RM, PU, Isocyanates

11. RM, PU, Polyols				
12. RM, PU, Isocyanates				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	n.a.	n.a.	tank truck	
	IBC		n.a.	n.a.
	barrels / bottles on wooden pallet		barrels / bottles on plastic pallet	

Figure 11. Standard packaging – commodity 11. RM, PU, Polyols and 12.RM, PU, Isocyanate.

2.13. Commodity 13. SF, Structural Mat's

13. SF, Structural Mat's				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small parts	cardboard box		small load carrier (KLT)	
blanks	wooden pallet		steel post pallet	

Figure 12. Standard packaging – commodity 13. SF, Structural Mat's.

2.14. Commodity 14. RM, Plastic Polymers

14.RM, Plastic Polymers				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	n.a.	n.a.	tank truck	
	bags on wooden pallet		bags on plastic pallet	
	bigbags on wooden pallet		bigbags on plastic pallet	
	octabin on wooden pallet		octabin on plastic pallet	

Figure 13. Standard packaging – commodity 14. RM, Plastic

2.15. Commodity 15. RM, Glass Materials

15.RM, Glass Materials				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	cardboard box		plastic large load carrier	
	bale		n.a.	n.a.
	big bag on wooden pallet		big bag on plastic pallet	
roll	wooden pallet		plastic pallet	

Figure 14. Standard packaging – commodity 15. RM, Glass Materials.

2.16. Commodity 16. SF, Felts Standard

16.SF, Felts Standard				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part / small blanks	cardboard box		small load carrier (KLT)	
			plastic large load carrier	
blank	wooden pallet		steel post pallet	
	bales (on pallet if not stable when stacked)			

Figure 15. Standard packaging – commodity 16. SF, Felts Standard.

2.17. Commodity 17. SF, Felts Mineral

17.SF, Felts Mineral				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
blank	pallet		steel post pallet	
rolls	n.a.	n.a.	open side container type 1	

Figure 16. Standard packaging – commodity 17. SF, Felts Mineral.

2.18. Commodity 18. SF, Yarns

18.SF, Yarns				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	wooden pallet		plastic pallet	

Figure 17. Standard packaging – commodity 18. SF, Yarns.

2.19. Commodity 19. RM, Fillers

19.RM, Fillers				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	n.a.	n.a.	tank truck	
	bags on wooden pallet		bags on plastic pallet	
	bigbags on wooden pallet		bigbags on plastic pallet	

Figure 18. Standard packaging – commodity 19. RM, Fillers.

2.20. Commodity 20. SF. Carpets

20. SF, Scrims				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
rolls vertically	wooden pallet 1200 x 1200 mm		plastic pallet	
rolls horizontally	wooden pallet		open side container type 1	
			open side container type 2	
large blanks			steel post pallet	
small blanks	cardboard box		small load carrier (KLT)	

Figure 19. Standard packaging – commodity 20. SF, Carpets.

2.21. Commodity 21. SF, Heavy Layers

21.SF, Heavy Layers				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
blank	wooden pallet		plastic pallet	

Figure 20. Standard packaging – commodity 21. SF, Heavy Layers.

2.22. Commodity 22. SF, Foams

22.SF, Foams				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part / blanks	cardboard box		small load carrier (KLT)	
large part / blanks			plastic large load carrier	

Figure 21. Standard packaging – commodity 22. SF, Foams.

2.23. Commodity 23. SF, Technical films

23.SF, Technical films				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
short rolls	wooden pallet		open side container type 1	
long rolls rolls horizontally			open side container type 2	
long rolls rolls vertically				

Figure 22. Standard packaging – commodity 23. SF, Technical films.

2.24. Commodity 24. Parts, Expanded Polymers

24.Parts, Expanded Polymers				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	
large part			plastic large load carrier	

Figure 23. Standard packaging – commodity 24. Parts, Expanded Polymers.

2.25. Commodity 25. SF, Antisticking

25. SF, Antisticking				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	barrel /bottle on wooden pallet		barrel / bottle on plastic pallet	
	IBC		n.a.	n.a.

Figure 24. Standard packaging – commodity 25. SF, Antisticking.

2.26. Commodity 26. RM, Plastic, Composite

26. RM, Plastic, Composite				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small parts	cardboard box		small load carrier (KLT)	
large parts	wooden pallet		steel post pallet	

Figure 25. Standard packaging – commodity 26. RM, Plastic, Composite.

2.27. Commodity 27. RM, Additives

27.RM, Additives				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
bulk	big bags on wooden pallet		big bags on plastic pallet	
	n.a.	n.a.	tank truck	
	IBC		n.a.	n.a.
	barrels / bottles on wooden pallet		barrels / bottles on plastic pallet	
	bags on wooden pallet		bags on plastic pallet	

Figure 26. Standard packaging – commodity 27. RM, Additives.

2.28. Commodity 28. Appearance Layers

28.Appearance Layers				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small parts	cardboard box		small load carrier (KLT)	
short rolls vertical	wooden pallet		plastic pallet	
rolls horizontal			open side container type 2	

Figure 27. Standard packaging – commodity 28. Appearance Layers.

2.29. Commodity 29. SF, Knitted fabrics

29.SF, Knitted fabrics				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
rolls vertically	wooden pallet 1200 x 1200 mm		plastic pallet	
rolls horizontally	wooden pallet		open side container type 1	
			open side container type 2	
small blanks	cardboard box		small load carrier (KLT)	

Figure 28. Standard packaging – commodity 29. SF, Knitted fabrics.

2.30. Commodity 30. Parts, Fasteners

30.Parts, Fasteners				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
blank	cardboard box		small load carrier (KLT)	

Figure 29. Standard packaging – commodity 30. Parts, Fasteners.

2.31. Commodity 31. Parts, Unlisted Others,
2.32. Commodity 33. Subcontracting
2.33. Commodity 34. Parts, Industrialization,

31.Parts, Unlisted Others 33.Subcontracting 34.Parts, Industrialization				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	
small heavy part			steel sided container	
large light part			plastic large load carrier	
large heavy part			wire-mesh container (gitterbox)	

Figure 30. Standard packaging – commodities: 31.Parts, Unlisted Others, 33.Subcontracting, 34.Parts, Industrialization.

2.34. Commodity 35. Parts, Metal

35. Parts, Metal				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
part	cardboard box		small load carrier (KLT)	
			steel sided container	
			wire-mesh container (gitterbox)	

Figure 31. Standard packaging – commodity 35. Parts, Metal.

2.35. Commodity 36. Parts, Plastic Injection

36. Parts, Plastic Injection				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	
			wire-mesh container (gitterbox)	

Figure 32. Standard packaging – commodity 36. Parts, Plastic Injection.

2.36. Commodity 37. Parts, Rubber

37. Parts, Rubber				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	
large part			plastic large load carrier	

Figure 32. Standard packaging – commodity 37. Parts, Rubber.

2.37. Commodity 39. Parts, Electronics

39.Parts, Electronics				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	

Figure 33. Standard packaging – commodity 39. Parts, Electronics.

2.38. Commodity 40. Parts, Plastic Compression

40. Parts, Plastic Compression				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	
large part			wire-mesh container (gitterbox)	

Figure 34. Standard packaging – commodity 40. Parts, Plastic Compression.

2.39. Commodity 41. Parts, Plastic Forming

41. Parts, Plastic Forming				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small part	cardboard box		small load carrier (KLT)	
large part			plastic large load carrier	

Figure 35. Standard packaging – commodity 41. Parts, Plastic Forming.

2.35. Commodity 42. SF, Adhesive Tapes

42. SF, Adhesive Tapes				
material type	one way		returnable	
	packaging type	picture	packaging type	picture
small roll, part	cardboard box		small load carrier (KLT)	
roll	wooden pallet		plastic pallet	

Figure 36. Standard packaging – commodity 42. SF, Adhesive Tapes.

3. Packaging catalogue

Packaging size is defined taken into consideration component size, weight and daily consumption. The packaging size decision is driven by packaging standardization. The packaging has optimized height to fully utilise the mega trailer (3 meters high).

3.1. One way packaging

The preferable one way packaging dimensions are presented in tables 2 and 3.

Packaging type	Picture	Code	External dimensions [mm]			Internal dimensions [mm]			Foldable ratio	Tara weight [kg]	Payload [kg]
			Length	Width	Height	Length	Width	Height			
One way Cardboard box		C15	300	200	200	280	180	180	n.a.	0.4	11.6
		C13	400	300	200	380	280	180	n.a.	0.7	11.3
		tbd	600	400	400	580	380	380	n.a.	1.5	10.5
		tbd	800	600	400	780	580	380	n.a.	3	9
		tbd	1200	400	400	1180	380	380	n.a.	4	8
		tbd	1200	800	400	1180	780	380	n.a.	5	100
		tbd	1200	800	800	1180	780	780	n.a.	6	500
		tbd	1200	1000	800	1180	980	780	n.a.	7	500
		tbd	1600	1200	800	1580	1180	780	n.a.	7	500
		tbd	1900	1200	800	1880	1180	780	n.a.	7	500

Table 2. Catalogue of one way packaging – cardboard boxes.

Packaging type	Picture	Code	External dimensions [mm]			Internal dimensions [mm]			Foldable ratio	Tara weight [kg]	Payload [kg]	
			Length	Width	Height	Length	Width	Height				
One way	Wooden pallet		tbd	1200	800	150	n.a.	n.a.	n.a.	n.a.	15	1000
			tbd	1200	1000	150	n.a.	n.a.	n.a.	n.a.	18	1000
			tbd	1200	1200	150	n.a.	n.a.	n.a.	n.a.	20	1000
			tbd	1600	1200	150	n.a.	n.a.	n.a.	n.a.	25	1000
			tbd	1900	1200	150	n.a.	n.a.	n.a.	n.a.	32	1000
			tbd	1900	1600	150	n.a.	n.a.	n.a.	n.a.	38	1000
			tbd	2400	1900	150	n.a.	n.a.	n.a.	n.a.	42	1000
One way / recyclable	Bale		tbd	1200	1000	700	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
			Tbd	1200	1000	950	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
	IBC		tbd	1200	1000	1170	n.a.	n.a.	n.a.	n.a.	60	1000 l
Barrel / bottles		tbd	n.a.	n.a	n.a	n.a	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
Big bag		tbd	1200	1200	1100	n.a.	n.a.	n.a.	n.a.	5	1500	

Table 3. Catalogue of one way packaging – pallets, bales, IBC, barrels / bottles, big bags

3.2. Returnable packaging

The preferable returnable packaging dimensions are presented in the tables 4 - 6.

Packaging type	Picture	Code	External dimensions [mm]			Internal dimensions [mm]			Foldable ratio	Tara weight [kg]	Payload [kg]	
			Length	Width	Height	Length	Width	Height				
Returnable	Small load carrier (KLT)		RL-KLT 3147	300	200	147	243	162	130	1:2	0.5	11.5
			RL-KLT 4147	400	300	147	346	260	130	1:1	1.1	10.9
			RL-KLT 6280	600	400	280	544	359	262	1:0	2.7	9.3
			KLT 8642	800	600	420	760	560	405	1:1	5	7
			Galia 12315	1196	328	150	1147	275	132	1:1	3.7	8.3
	Plastic large load carrier		E1208Ls	1200	800	750	1160	760	515	1:3	23	350
			E1208L	1200	800	990	1160	760	782	1:3	25.5	350
			E1210L	1200	1000	990	1120	920	782	1:3	30	350
			E1612L	1600	1200	990	1540	1135	785	1:3	46.5	350

Table 4. Catalogue of returnable packaging – plastic small and large load carriers.

Packaging type	Picture	Code	External dimensions [mm]			Internal dimensions [mm]			Foldable ratio	Tara weight [kg]	Payload [kg]	
			Length	Width	Height	Length	Width	Height				
Returnable	Wire-mesh container (Gitterbox)		tbd	1240	835	970	1200	800	800	1:2.5	90	1000
			tbd	1200	1000	950	1110	910	812	1:2.5	118	1382
			tbd	1600	1200	1000	1510	1110	812	1:2.5	155	1345
			tbd	1600	1200	1450	1490	1110	1140	1:4	182	300
			tbd	1800	1200	1000	1710	1110	797	1:2.5	180	1320
			tbd	2400	1200	1000	2310	1110	797	1:2.5	226	1274
Returnable	Steel sided container		tbd	1200	800	600	1120	780	450	n.a.	150	2000
	Steel post pallet		tbd	1200	1000	485 / 950 / 1450	1100	900	335 / 800 / 1300	1:3 / 1:5 / 1:8	120	3000
			tbd	1600	1200	485 / 950 / 1450	1500	1100	335 / 800 / 1300	1:3 / 1:5 / 1:8	150	1500
			tbd	1900	1200	485 / 950 / 1450	1800	1100	335 / 800 / 1300	1:3 / 1:5 / 1:8	180	1500
			tbd	2400	1900	485 / 950 / 1450	2300	1800	335 / 800 / 1300	1:3 / 1:5 / 1:8	220	1500
Open sided container, type 1		tbd	2400	1500	1450	2330	1490	1320	1:3	284	3000	
		tbd	2400	1200	950	2330	1100	800	1:3	250	1500	

Table 5. Catalogue of returnable packaging – metal containers

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Packaging type	Picture	Code	External dimensions [mm]			Internal dimensions [mm]			Foldable ratio	Tara weight [kg]	Payload [kg]	
			Length	Width	Height	Length	Width	Height				
Returnable	Plastic Pallet		tbd	1200	1000	150	n.a.	n.a.	n.a.	n.a.	18	1500
			tbd	1200	1200	150	n.a.	n.a.	n.a.	n.a.	20	1500
			tbd	1600	1200	150	n.a.	n.a.	n.a.	n.a.	25	1500
			tbd	1900	1200	150	n.a.	n.a.	n.a.	n.a.	32	1500
			tbd	1900	1600	150	n.a.	n.a.	n.a.	n.a.	38	1500
			tbd	2400	1900	150	n.a.	n.a.	n.a.	n.a.	42	1500
	Cover		tbd	1200	800	90	n.a.	n.a.	n.a.	n.a.	2.8	n.a.

Table 6. Catalogue of returnable packaging – plastic pallets and cover.